

Date: Thursday, 11/12/2008 8:33:19 AM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN PIN ASSEMBLY
Job Number	: 43978		
Estimate Number	: 11492		
P.O. Number	:	Part Number	: D2444
This Issue	: 11/12/2008 S.O. No. :	Drawing Number	: D2444 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 42976	Material	:
Written By	:	Due Date	: 18/12/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>MF 08-12-11</u>		
Comment	: Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D26906	Lanyard Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Lanyard

Qty Part Number Description Batch

1 D2690-6 Lanyard

B41550

(24)

B44048

(80)

ep 08/12/16

2.0	BLRS002	Pip Pin
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pip Pin

Qty Part Number Description Batch

1 BLRS-002 Pip Pin

M109146

(12)

M109763

(94)

ep 08/12/16

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble D2444 as per Dwg D2444

Identify as D2444



ep 08/12/16 (10)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP



S 08/12/16 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 933

88 08/12/16 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 43978

Part Number: D2444

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/17 *[Signature]*

Job Completion



MF 08-12-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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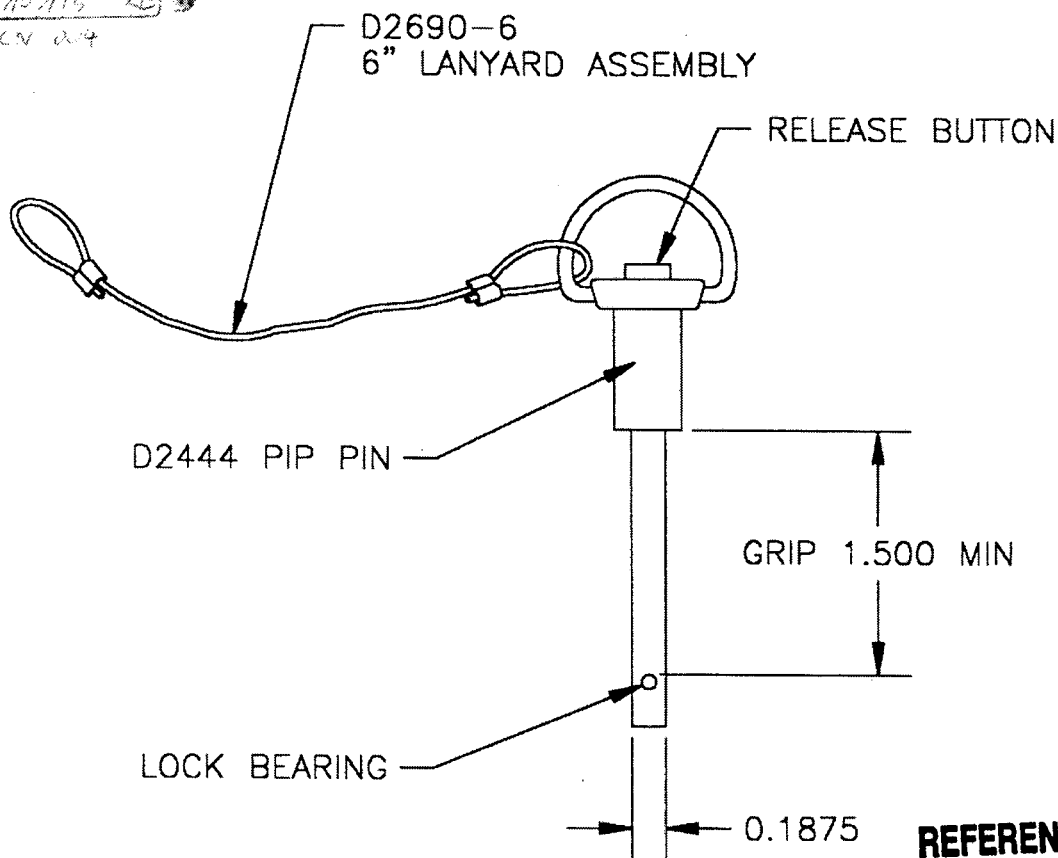
**NOTE:** Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15	TITLE PIP PIN		SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

## SPECIFICATION CONTROL DRAWING

RELEASED  
97/07/15 KE  
ECV 009



#43978

REFERENCE ONLY

### LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

AVIBANK	BLC3RC15S RING HANDLE
AVIBANK	BLC3B15S BUTTON HANDLE
AVIBANK	BLC3TA15S 'T' HANDLE
AVIBANK	BLC3LA15S 'L' HANDLE